

## Purchasing Receipts

Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246



PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO041983	ACI001-VC	1	1	Net 30	MT-A513-T-4.500W0.250	SEAMLESS ALLOY STEEL ROUND TUBING 4.500 Dia. and 0.250 Wall				4	12/17/2018	4		S139398	Stock	12/18/2018	\$ 40.50 / ft	2		\$162.00	Acier Ouellette Inc.	
										Total:	4		4								\$120.38	

Plex 12/20/2018 9:25 AM dart.Tollis.Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO041983**

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO041983

**PO Date:** 12/7/18

**Due Date:** 12/17/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
**DEC 07 2018**

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quotation no. sou01457135

## **Items**

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1 ✓		MT-A513-T-4.500W0.250		SEAMLESS ALLOY STEEL ROUND TUBING 4.500 Dia. and 0.250 Wall	Firmed	-	12/17/18	4 ft	0 ft	4 ft	\$40.50/ft	\$162.00
2 ✓		M304R1.000		304 Round Bar 1.00 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	12/17/18	24 ft	0 ft	24 ft	\$12.654583/ft	\$303.71
3 ✓		M304S20GA		304/316 .040 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	-	12/17/18	128 sf	0 sf	128 sf	\$6.0750781/sf	\$777.61
4 ✓		M5052H32S.040		5052-H32 .040 Sheet : MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209 receive sf	Firmed	-	12/17/18	32 sf	0 sf	32 sf	\$3.99125/sf	\$127.72
5 ✓		M5052H32S.063		5052-H32 .063 Sheet : MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209 receive sf	Firmed	-	12/17/18	32 sf	0 sf	32 sf	\$6.3875/sf	\$204.40



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO041983**

## **Items**

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6 <i>Ar</i>		MT-1144-R0.750		AISI 1144 Stressproof Round Bar 0.750" : MATERIAL : AISI 1144 STRESSPROOF STEEL ROUND BAR ASTM A311 or UNS G11440	Firmed	-	12/17/18	20 ft	0 ft	20 ft	\$3.674/ft	\$73.48
								<i>22 ft</i>			<i>At 18/12/19</i>	
7 <i>Ar</i>		M6061T6B0.750X00.125		6061-T6 Bar .750 X .125 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	12/17/18	100 ft	0 ft	100 ft	\$0.55/ft	\$55.00
								<i>✓ 100 ft</i>			<i>At 18/12/19</i>	

**Grand Total: \$1,703.92**

## **Order Notes**

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 12/7/18 11:53 AM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du H vre  
Salaberry de Valleyfield (Qu bec) J6S 5L1  
T l.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Quotation****SOU0147135****Billed to**

DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : PATRICK LUSSIER T l.: (613) 632-5200 X 730

**Customer N **

CLI0001056

**Date**

2018/11/16

**Revision N **

0

**Prices valid until**

2018/11/23

**Your Order N ****Processed by**

Denis Quenneville

**Salesman**

JOSIANNE

**Carrier**

OUELLE SDV

**Credit Terms**

Net 30 Days

**Page**

1

**E-MAILED**

Product N� and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
TUBE MEC 4.500 OD X .250 (R) TME-4500250 <b>6727</b> 1 X 4' 2-3 DAYS SAW CUT SCIE <b>1</b>	45.40	4.00	PI_\$CPI	4.00	PI		1.00	162.000	162.00
ROUND SS 1 304 (R) RSS-1 <b>5747</b> 2 X 12' R/L STOCK	64.08	24.00	PI_\$CLB	24.00	PI		2.00	151.855	303.71
SHEET SS 20G SS304-2B (4 X 8) FESS-20G483042B <b>3430</b> 4 X 4' X 8' STOCK	200.96	128.00	PI2_\$CLB	4.00	UN		4.00	194.402	777.61
PALETTE PALETTE <b>7573</b>	0.00	1.00	UN_\$UN	1.00	UN_\$UN		1.00	40.000	40.00
FLAT SS 5/8 X 3 SS304 FSS-583 <b>9221</b> 1 X 12' R/L STOCK	76.56	12.00	PI_\$CLB	12.00	PI		1.00	761.770	761.77
ALU SHEET 1/8 6061-T6 (4 X 8) FEAL-18486061 <b>4256</b> 1 X 4' X 8' STOCK	56.45	32.00	PI2_\$CLB	1.00	UN		1.00	321.730	321.73
PALETTE PALETTE <b>7573</b>	0.00	1.00	UN_\$UN	1.00	UN_\$UN		1.00	40.000	40.00
ALU PLATE 1/4 6061-T651 RANDOM PAL-148661-V <b>4245</b> 1 X 6 1/4" X 14" 2-3 DAYS SAW CUT SCIE <b>1</b>	29.28	8.00	PI2_\$CLB	8.00	PI2		1.00	282.330	282.33
ALU SHEET .040 (18G) 5052-H32 (4 X 8) FEAL-040485052 <b>3124</b> 1 X 4' X 8' 2-3 DAYS	18.02	32.00	PI2_\$CLB	1.00	UN		1.00	127.720	127.72

Date :

Next Page...

NOV 23 2018

NOV 23 2018


**ACIER OUELLETTE INC.**

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## Quotation

**SOU0147135**
**Billed to**

DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : PATRICK LUSSIER Tél.: (613) 632-5200 X 730

**Customer N°** CLI0001056  
**Date** 2018/11/16  
**Revision N°** 0  
**Prices valid until** 2018/11/23  
**Your Order N°**  
**Processed by** Denis Quenneville  
**Salesman** JOSIANNE  
**Carrier** OUELLE SDV  
**Credit Terms** Net 30 Days  
**Page** 2

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ALU SHEET .064 (14G) 5052-H32 (4 X 8) FEAL-064485052 <b>3174</b> 1 X 4' X 8' 2-3 DAYS ✓	28.83	32.00	PI2_\$CLB	1.00	UN		1.00	204.400	204.40
ROUND STRESSPROOF 3/4 (R) RST-34 <b>5815</b> 1 X 20' R/L STOCK ✓	30.00	20.00	PI_\$CLB	20.00	PI		1.00	73.480	73.48
AL. FLAT 1/8 X 3/4 6061T6 N 5 X 20' 2-3 DAYS ✓	0.00	5.00	UN	5.00	UN		5.00	11.000	55.00
TUBING 4130N 3/4 OD X .049 N 3 X 20' R/L 7-10 DAYS ✓	0.00	3.00	UN	3.00	UN		3.00	215.000	645.00
TUBING 4130N 3/4 OD X .083 N 2 X 20' R/L 7-10 DAYS ✓	0.00	2.00	UN	2.00	UN		2.00	340.000	680.00
PLATE SS. 17-4 1 1/2 X 2 1/4 N 2 X 78" 3 WEEKS ✓	0.00	2.00	UN	2.00	UN		2.00	1 650.550	3 301.10
FUEL CHARGE <b>FRAIS_ENERGETIQUE</b> <b>NOTE : ATTENTION: MILL TEST REQUIS</b>			\$						3.95

**Total Weight (Lbs)** 549.58

**Important**

This offer is based on the availability, the price of material can change without notice in function of the evolution of the current market prices and international importation fees.

This offer is subject to credit approval.

Approved and Accepted by :

**Sub-total** 7 779.80

TVH-13 · 1011.37

Date : **Total (\$CAD)** 8 791.17

## Chantal Lavoie

---

**From:** Chantal Lavoie  
**Sent:** Friday, November 16, 2018 1:47 PM  
**To:** Denis Quenneville  
**Cc:** Chrisoula Tsimiklis  
**Subject:** quote

Good afternoon Denis,  
Please advise price and delivery on mat'l.

A513 round tubing 4.5" x 0.250" wall x 4 ft

304 round bar 1" x 24 ft

304 sheet 20ga x 128 sf

304 bar 0.625" x 3.000" x 12 ft

6061t6 sheet .125" x 32 sf

6061-t6 plate 0.250" x 6.250" x 12 ft

5052h32 sheet .040" x 32 sf

5052h32 sheet .063" x 32 sf

1144 round bar 0.750" x 12 ft

6061t6 bar 0.750" x 0.125" x 100 ft absolutely need 6061-t6

~~4130N round tubing 0.750" x .049" x 48 ft~~

~~4130N round tubing 0.750" x .083" x 24 ft~~

~~17-4 bar 1.5" x 2.250" x 12 ft~~

Thanks  
Chantal

**Chantal Lavoie**  
*Purchasing Coordinator*

**DART AEROSPACE**  
T 1 613 632-5200



ACIER OUELLETTE INC.

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00124561

Billed to

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7  
  
Att : CHANTAL LAVOIE Tél.: 613-632-5200  
  
Delivery Route 5

Instruction F-M

Customer N° CLI0001056  
Date 2018/12/10  
Delivery date 2018/12/17  
Your order N° PO041983  
Processed by Elodie Viaud  
Salesman ELODIE VIAUD  
Carrier OUELLETTE VALLEYFIELD  
Credit Terme Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 TUBE MEC 4.500 OD X .250 (R) TME-4500250 6727 SAW CUT 1 X 4' HEAT: 9516493 TRANSIT ST-JEROME 13 DÉCEMBRE	45.40	4.00	PL_\$CPI								
		1.00	UN								

Note : ATTENTION: MILL TEST REQUIS

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 45.40

NIR : R-109516-6

Prepared By :

Verified By :

Delivered By :

Y M D

Customer's Signature

Date



# CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 01 of 02

Certification Date  
26-JUN-2018

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number  
T381018

AC00017233  
PART NUMBER/NUMÉRO DE PIÈCE

SOLD TO: ACIER OUELLETTE INC  
VENDU À:

SHIP TO:  
EXPÉDIÉ À:

ACIER OUELLETTE INC.

22 BOULEVARD J-F KENNEDY  
ST JEROME QC J7Y 4B6

22 BOULEVARD J F KENNEDY  
SAINT JEROME QC J7Y 4

Description: 1026 DOM SRA A513/5  
4.500 OD X 4.000 ID (.250 W) X 20/24' R/L  
HEAT: 9516493 ITEM: 106911

Line Total: 45.4001 FT

Specifications:  
ASTM A513 TP 5 15  
DIN 50049

EN 10204 TYPE 3.1B  
ASTM A513 S5

ISO 10474  
ASTM A370

## CHEMICAL ANALYSIS

C	MN	P	S	SI	AL	CU	NI
0.25	0.67	0.008	0.004	0.03	0.0470	0.02	0.01
CR	MO	V	CA				
0.02	0.01	0.001	0.0036				

RCPT: R460144

COUNTRY OF ORIGIN : USA

## MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED	HARDNESS
	PSI	PSI	IN 02 IN	IN AREA	RB
	78800.0	92237.0	24.95		90
	78800.0	92237.0	24.95		90
	78800.0	92237.0	24.95		90

GRAIN SIZE : 5 -

PAR E-MAIL

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications énoncées sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ



# CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date  
26-JUN-2018

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number  
T381018

AC00017233  
PART NUMBER/NUMÉRO DE PIÈCE

SOLD TO: ACIER OUELLETTE INC  
VENDU À:

SHIP TO:  
EXPÉDIÉ À:

ACIER OUELLETTE INC.

22 BOULEVARD J-F KENNEDY  
ST JEROME QC J7Y 4B6

22 BOULEVARD J F KENNEDY  
SAINT JEROME QC J7Y 4

Description: 1026 DOM SRA A513/5  
4.500 OD X 4.000 ID (.250 W) X 20/24' R/L  
HEAT: 9516493 ITEM: 106911

Line Total: 45.4001 FT

STRAND CAST MATERIAL IS FREE FROM MERCURY CONTAMINATION  
NO WELD REPAIR PERFORMED ON MATERIAL  
EDDY CURRENT: YES  
ULTRASONIC: YES

## COMMENTS

melt mill arcelor mittal cleveland  
melt country usa  
melt practice basic oxygen  
red. ratio > 6:1  
dfars compliant yes

PAR E-MAIL LE 12 DEC 2018

The above data were transferred from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du fabricant après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.  
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Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM)

SPECIFICATION: ASTM A513 TYPE 5

PART NUMBER: MT-A513-T-[D.DDD]W[T.TTT]

WHERE D.DDD IS OUTSIDE DIAMETER IN INCHES

WHERE T.TTT IS WALL THICKNESS IN INCHES

EG. 3/4" ROUND TUBING WITH .120" WALL THICKNESS = MT-A513-T-0.750W0.120

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW RELEASE	17-855	17.09.08	VM	VM
B	TYPE 5 ADDED, TEMPLATE UPDATED	17-790	17.12.13	VM	ML

<b>DART</b> AEROSPACE		Headquarters (Ottawa, Canada)	
TITLE ASTM A513 TYPE 5 (1020/1026) ALLOY STEEL ROUND TUBING (DOM)			
PART NO. MT-A513-T		REV. B	
TOLERANCES UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONS & DECIMALS APPLY AFTER FINISHING			
DESIGNED BY: VM 17/12/13		TOLERANCES: XX ± .005 X ± .1	
DRAWN BY: VM 12/13/2017		FRACTIONS & DECIMALS SURFACE ROUGHNESS	
CHECKED BY: ML 12/20/2017		X ± .1	
APPROVED BY: ML 12/20/2017		SCALE: NTS	
SHEET 1 OF 1		SHEET 1 OF 1	
THIS DOCUMENT IS PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT IN CONFIDENCE AND NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-A513-T-4.500x50-250

PO / BATCH NO.: P0044983/5139398

DATE: 18/12/20

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 4.500"

QUANTITY RECEIVED: 4ft

THICKNESS RECEIVED: 4.500"

QUANTITY INSPECTED: 4ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	<u>(Y)</u> N	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u> N	
CORRECT MATERIAL PER M-DRAWING	<u>(Y)</u> N	<u>ASTM A513</u>
CORRECT THICKNESS	<u>(Y)</u> N	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT REF # TO LINK CERT	<u>(Y)</u> N	<u>MT:9516443</u>
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u> N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>61</u>	SIGNED OFF BY: _____
DATE: <u>9-89</u> <u>18/12/20</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in